

**SAFETY DATA SHEET
FLAGFLEX PRIMER**

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

PRODUCT NAME	FLAGFLEX PRIMER		
Application	Adhesive		
SUPPLIER	FLAG-SOPREMA UK Ltd Unit 640, The Hub Avenue West Skyline 120 Great Notley Essex. CM77 7AA +44 (0) 845 1948727 +44 (0) 845 1948728 enquiries@flag-soprema.co.uk	MANUFACTURER	Caswell and Company Ltd 6 Princewood Road Earlstrees Industrial Estate Corby, Northants NN17 4AP +44 (0) 1536 464800 +44 (0) 1536 464801 Technical info@caswell-adhesives.co.uk

2 HAZARDS IDENTIFICATION

Highly flammable. Harmful by inhalation and in contact with skin. Harmful: may cause lung damage if swallowed. Irritating to skin. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
CLASSIFICATION (1999/45) Xn;R20/21, R65. Xi;R38. F;R11. N;R51/53.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content	Classification (67/548)
ACETONE	200-662-2	67-64-1	5-10%	F;R11 Xi;R36 R66 R67
CYCLOPENTANE	206-016-6	287-92-3	1-5%	F;R11 R52/53
ETHYL ACETATE	205-500-4	141-78-6	5-10%	F;R11 Xi;R36 R66 R67
HEPTANE	205-563-8	142-82-5	10-30%	F;R11 Xn;R65 Xi;R38 R67 N;R50/53
HEXANE MIXTURE OF ISOMERS (MAX 5% n-HEXANE (203-777-6))	-	-	5-10%	F;R11 Xn;R65 Xi;R38 R67 N;R51/53
HEXANE-norm	203-777-6	110-54-3	< 1%	F;R11 Repr. Cat. 3;R62 Xn;R48/20,R65 Xi;R38 R67 N;R51/53
METHYLCYCLOHEXANE	203-624-3	108-87-2	1-5%	F;R11 Xn;R65 Xi;R38 R67 N;R51/53
PENTANE	203-692-4	109-66-0	< 1%	F+;R12 Xn;R65 R66 R67 N;R51/53
XYLENE	215-535-7	1330-20-7	10-30%	R10 Xn;R20/21 Xi;R38

The Full Text for all R-Phrases are Displayed in Section 16

4 FIRST-AID MEASURES

INHALATION

Provide fresh air, warmth and rest, preferably in a comfortable upright sitting position. Get medical attention.

INGESTION

Get medical attention. Rinse mouth thoroughly. Get medical attention immediately!

SKIN CONTACT

Remove contaminated clothing. Wash skin thoroughly with soap and water for several minutes.

EYE CONTACT

Immediately flush with plenty of water for up to 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Continue flushing during transport to hospital. Bring these instructions.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

Extinguish with foam, carbon dioxide or dry powder.

SPECIAL FIRE FIGHTING PROCEDURES

Avoid breathing fire vapours. Be aware of danger of explosion.

UNUSUAL FIRE & EXPLOSION HAZARDS

HIGHLY FLAMMABLE! Solvent vapours may form explosive mixtures with air.

FLAGFLEX PRIMER

SPECIFIC HAZARDS

The product is flammable, and heating may generate vapours which may form explosive vapour/air mixtures.

PROTECTIVE MEASURES IN FIRE

Wear full protective clothing.

6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

Wear protective clothing as described in Section 8 of this safety data sheet.

ENVIRONMENTAL PRECAUTIONS

Do not allow ANY environmental contamination. Spillages or uncontrolled discharges into watercourses must be IMMEDIATELY alerted to the Environmental Agency or other appropriate regulatory body.

SPILL CLEANUP METHODS

Wear necessary protective equipment. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate. Absorb in vermiculite, dry sand or earth and place into containers.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Do not use in confined spaces without adequate ventilation and/or respirator. Keep away from heat, sparks and open flame.

STORAGE PRECAUTIONS

Keep away from heat, sparks and open flame. Keep separate from food, feedstuffs, fertilisers and other sensitive material. Keep in original container.

STORAGE CLASS

Flammable liquid storage.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Name	Std	TWA - 8 hrs		STEL - 15 min		Notes
ACETONE	WEL	500 ppm	1210 mg/m3	1500 ppm	3620 mg/m3	
ETHYL ACETATE	WEL	200 ppm		400 ppm		
HEPTANE	WEL	500 ppm				
HEXANE-norm	WEL	20 ppm	72 mg/m3			
PENTANE	WEL	600 ppm	1800 mg/m3			
XYLENE	WEL	50 ppm(Sk)	220 mg/m3(Sk)	100 ppm(Sk)	441 mg/m3(Sk)	

WEL = Workplace Exposure Limit.

PROTECTIVE EQUIPMENT



PROCESS CONDITIONS

Use engineering controls to reduce air contamination to permissible exposure level. Provide eyewash, quick drench.

ENGINEERING MEASURES

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

RESPIRATORY EQUIPMENT

If ventilation is insufficient, suitable respiratory protection must be provided.

HAND PROTECTION

Protective gloves should be used if there is a risk of direct contact or splash.

EYE PROTECTION

Wear full-face visor or shield.

OTHER PROTECTION

Wear rubber apron.

HYGIENE MEASURES

Wash promptly with soap & water if skin becomes contaminated.

FLAGFLEX PRIMER

SKIN PROTECTION

Wear apron or protective clothing in case of contact.

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Coloured liquid		
COLOUR	Black		
ODOUR	Acetone, ketone.		
VOLATILITY DESCRIPTION	Highly volatile.		
BOILING POINT (°C)	56	VOLATILE BY VOL. (%)	40
VISCOSITY	1000cPS @20°C	FLASH POINT (°C)	-26°C
AUTO IGNITION TEMPERATURE (°C)	>200°C		

10 STABILITY AND REACTIVITY

STABILITY

Stable under normal temperature conditions and recommended use.

CONDITIONS TO AVOID

Avoid heat, flames and other sources of ignition.

HAZARDOUS DECOMPOSITION PRODUCTS

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

11 TOXICOLOGICAL INFORMATION

INHALATION

Vapours may cause headache, fatigue, dizziness and nausea. Harmful: possible risk of irreversible effects through inhalation.

INGESTION

Irritating. May be absorbed in the body and cause dizziness, nausea and vomiting. Harmful: may cause lung damage if swallowed.

SKIN CONTACT

Acts as a defatting agent on skin. May cause cracking of skin, and eczema.

EYE CONTACT

Irritating to eyes.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Dangerous for the environment: May cause long-term adverse effects in the aquatic environment.

BIOACCUMULATION

The product does not contain any substances expected to be bioaccumulating.

ACUTE FISH TOXICITY

Very toxic to aquatic organisms.

13 DISPOSAL CONSIDERATIONS

GENERAL INFORMATION

Waste to be treated as controlled waste. Disposal to licensed waste disposal site in accordance with local Waste Disposal Authority.

DISPOSAL METHODS

Dispose of waste and residues in accordance with local authority requirements.

Waste Code

Hazardous waste

14 TRANSPORT INFORMATION



FLAGFLEX PRIMER

ShippingName	ADHESIVES		
UN NUMBER	1133	UKRoadPackGroup	II
ADR Class	3	ADR CLASS	Class 3: Flammable liquids.
ADR Item No	II	HAZARD No. (ADR)	33
ADR LABEL NO.	3	HAZCHEM CODE	3YE
CEFIC TEC(R) NO.	30GF1-I+II, 30GF1-sp	RID CLASS NO.	3
RID PACK GROUP	II	UN No Sea	1133
Sea Class	3	Sea Packing Group	III
EMS No	F-E, S-D	MFAG	See Guide
Marine Pollutant	No.	UN Air	1133
Air Trans Class	3	Air Packing Group	II

15 REGULATORY INFORMATION

SYMBOLS



Harmful



Highly Flammable



Dangerous for the environment

CONTAINS

HEPTANE
XYLENE

RISK PHRASES

R20/21	Harmful by inhalation and in contact with skin.
R38	Irritating to skin.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R65	Harmful: may cause lung damage if swallowed.
R11	Highly flammable.

16 OTHER INFORMATION

REVISION DATE	28.01.11
REV. NO./REPL. SDS GENERATED	5
SDS NO.	10743

SAFETY DATA SHEET STATUS

Approved.

RISK PHRASES IN FULL

R10	Flammable.
R11	Highly flammable.
R12	Extremely flammable.
R20/21	Harmful by inhalation and in contact with skin.
R36	Irritating to eyes.
R38	Irritating to skin.
R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R52/53	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R62	Possible risk of impaired fertility.
R65	Harmful: may cause lung damage if swallowed.
R66	Repeated exposure may cause skin dryness or cracking.
R67	Vapours may cause drowsiness and dizziness.

DISCLAIMER

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in a process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.